# **ALTMASTER**

contract electronics manufacturer in Russia

# Moscow, Russia



# Location

## Manufacturing:

KVANT, 4801, 7-5, Zelenograd, Moscow, Russia Moscow office:

proezd Serp I Molot, 5-1, Moscow, Russia







# Manufactured products



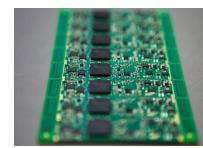






















# Production capacity

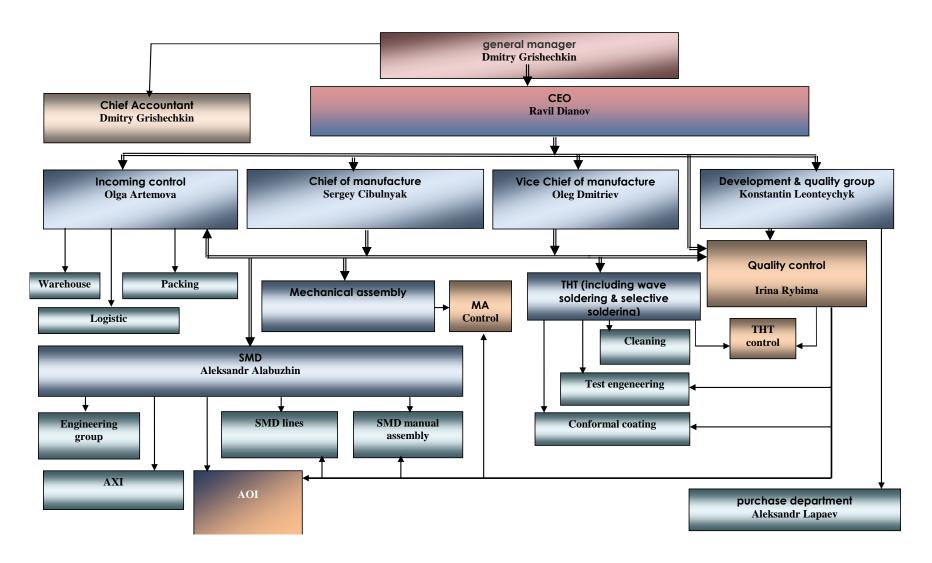
ALT Master is a full cycle electronics manufacturer in Russia.

- SMT (surface mount technology) 4 lines (Universal Instruments) 315000 components per hour.
- Projects support, R&D 8 semi-automatic worlplaces, circulation from 1 piece.
- THT (technology installation in the holes) 2 wave soldering including lead freewith a double wave solder, selective soldering, manual soldering (Pace, Weller).
- Cable manufacturing strand braids, vacuum casting.
- Conformal coating.
- PCB cleaning.
- Mechanical part assembly.
- Packaging.
- 3D prototyping plastic cases.
- Quality management system ISO 9001-2015.
- SPI 3D-quality control of solder paste for mass and responsible manufacturing.
- AOI automatic optical inspections )KohYoung (InLine), TRI (Off Line)).
- AXI automatic inspection of the X-ray control (Nordson Dage).
- More than 250 customers.

## **ALT** Master EQUIPMENT OVERVIEW

```
SMD production line (brand, number)
1. Universal Instruments
  1.1 FUZION 37B
  1.2 ADVANTIS AI07
  1.3 ADVANTIS AC30
  1.4 ADVANTIS AC30
  1.5 ADVANTIS X AX07
  1.6 ADVANTIS X AX07
  1.7 ADVANTIS X AC60
  1.8 ADVANTIS C72
  1.9 ADVANTIS C30
Minimal pitch of components placement 01005.
2. Solder paste 3D visual chek (brand, number, which production step)
2.1 CyberOptic SE 500-II (15 mkm\pcs)
2.2 CyberOptic SE 300 Ultra (20 mkm\pcs)
3. Automated optical inspection (brand, which production step)
3.1 KohYoung Zenit (15 mkm)
3.2 KohYoung Zenit (15 mkm)
3.3 TRI 7500 DT (15 mkm)
  3.4 TRI 7500 DTL (15 mkm)
4. Reflow oven (brand, type, number of heat zones)
  4.1 JT RS-800II (8 heat zones)
  4.2 S & M Hot Flow 9CR (8 heat zones)
  4.3 Tolo LY8 (8 heat zones)
5. Wave soldering (brand, type, number of heat zones)
   JT WS-610 (5 heat zones) lead free solder
    DekTec ST-400F
6. Selective soldering ZSW HPS-122S
7. Press fitting equipment (brand, type)
   JPW (Total) AG - JET AP-3.
8. X-ray check solder joints (brand, number, which production step)
   Nordson Dage RUBY FP XD 7600NT (0,5 mkm)
9. Functional test equipment, individual adapters for various products
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# **ALT** Master Organization Chart



# **ALT** Master manufacturing layout



# Production Line Process-SMT















loader

Printer GKG G-

**SPI Cyberoptics** SE500-II

Universal Advantis AC-30S Universal Fuzion 2-37B Universal Advantis AI-07S

Reflow soldering S&M 9CR

online AOI **KOHYOUNG ZENITH** 

## LINE 2



loader



Printer GKG G-



**SPI Cyberoptics** SE300



Universal Advantis AC-60



Universal AX-07



Reflow soldering JT RS-800II



online AOI KOHYOUNG

## LINE 3



loader



Printer GKG K-3



Universal Advantis AC-60



**Universal AX-07** 



Reflow soldering JT RS-800II



Offline AOI TRI TR 7500DTL

### LINE 4



Printer Autotronik BS1000



Printer GKG G3



Universal Advantis AC-30



Universal AC-72



Reflow soldering **TOLO MASHINERY** 



Offline AOI TRI TR 7500DT

# Production Line Process-THT, cable, assembly







Wave soldering JT-WS-610



Wave soldering DekTec ST-400F



Selective soldering ZSW HPS-122S



Cleaning system Kolb PCB 500-H70



Stereo Microscopes Mantis



AXI NORDSON XD7600NT



test



Machanical assembly



Cable manufacturing (strand braids)



Rework station JBC



milling machine DirTec 1212A



test





assembly line

Packing

# **ALT** Master Quality equipment

## AOI – Automatic Optical Inspection:

KohYoung Zenit In Line 1 (S. korea) KohYoung Zenit In Line 2 (S. Korea) TR7500DT (Hong Kong) TR7500DTL (Hong Kong) Cable testing

## **FULL CONTROL:**

Automatic control of the geometric location; Automatic control of component markings; Automatic control of the correctness of keys; Automatic quality control of soldered joints.



- Quality System Quality Certification
  - SQM system
    - Traceability
  - RMA system (SRLT)

## Certificates



## ROSTEST-MOSCOW

ACCREDITATION CERTIFICATE N- RASIL/CIPTO2

--- DEBALS: RVICE FOR ACCREDITATION

## CERTIFICATE OF CONFORMITY

Issued to OOO "ALT Master"

 bld. 1, zavoda Serp i Molot pr., Moscow, Russian Federation, 111024 including a production site:
 bld. 5, 4801 pr., Zelenograd, Moscow, Russian Federation, 124460

#### THIS IS TO CERTIFY THAT

the Quality Management System

applicable to manufacture, designing, delivery of products of electronic techniques (including products of special and medical destination, the telecommunication equipment, means of a radio communication, inclustrial automatics, horic appliances), delivery of electronic components

## COMPLIES WITH THE REQUIREMENTS OF GOST R ISO 9001-2015 (ISO 9001:2015)

Release 3, QMS certified since April 2012-

Further clarification regarding the scope of certification may be obtained by consultations with OOO "ALT Master"

Registration No RU CMS-RU.PT02.00087

Date of registration 20.04.2018. This valid until 20.04.2021

Head of Management Systems Certification Boo

Lead Auditor

31, Nedelmuseky prospect, Moscow, 117418, Russia +7 499 129 32 22 Ouglituffersters py M. Korohkova

Blank No 00098



ОРГАН ПО СЕРТИФИКАЦИИ СИСТЕМ МЕНЕДЖМЕНТА

#### POCTECT-MOCKBA

АТТЕСТАТ АККРЕДИТАЦИИ №RA.RU.13РТ02 ФЕДЕРАЛЬНОЙ СЛУЖБЫ ПО АККРЕДИТАЦИИ РФ

## СЕРТИФИКАТ СООТВЕТСТВИЯ

#### выдан ООО «АЛТ Мастер»

111024 г. Москва, проезд завода Серп и Молот, д.5, стр.1 включая производственную плошалку:

124460, г. Москва, г. Зеленоград, проезд 4801, дом 7, строение 5 (ОАО «Квант»)

#### НАСТОЯЩИЙ СЕРТИФИКАТ УДОСТОВЕРЯЕТ:

система менеджмента качества применительно к разработке, производству и поставке изделий электронной техники (включая изделия специального и медицинского назначения, телекоммуникационное оборудование, средства радиосвязи, промышленной автоматики, бытовой техники), а также поставке электронных компонентов

СООТВЕТСТВУЕТ ТРЕБОВАНИЯМ

#### ГОСТ Р ИСО 9001-2015 (ISO 9001:2015)

Выпуск 3. СМК сертифицирована с апреля 2012 г.

Разъяснения, касающиеся области сертификации СМК, могут быть получены путем консультаций с ООО «АЛТ Мастер»

Регистрационный № RU CMS-RU.PT02.00087

Дата регистрации 20.04.2018

2018 Срок действия до 20.04.2021

Руководитель органа по сертификации систем менеджмента

Аудитор

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Ю.В. Егоров

М.Н. Коробкова

Бланк № 00098

## Certificates



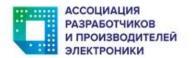












# Thanks for attention!